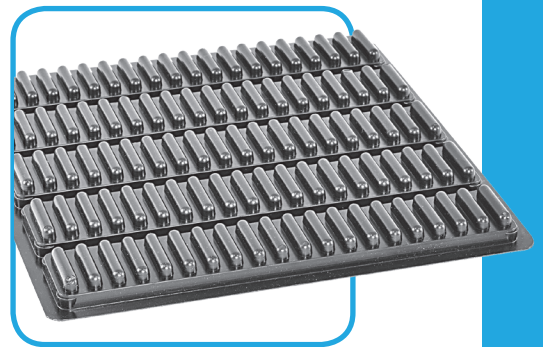




# BB blackbourn SOLUTIONS

parts | products | packaging



Offering broad product solutions by combining a rich set of manufacturing options **AND** bringing your custom product ideas to life through integrated design, manufacturing and packaging capabilities is what we do.



# A cut above the rest

Keeping pace with an ever changing marketplace is key to both your success and ours. That's why as industries change, so do we. Our product development staff continues to strive for the most innovative products that will fit our fast growing marketplace.

Blackbourn offers the largest selection of stock media packaging in the industry. Our on-site engineers are ready to create your next project if you desire custom packaging solutions. No matter your need, **we've got you covered.**

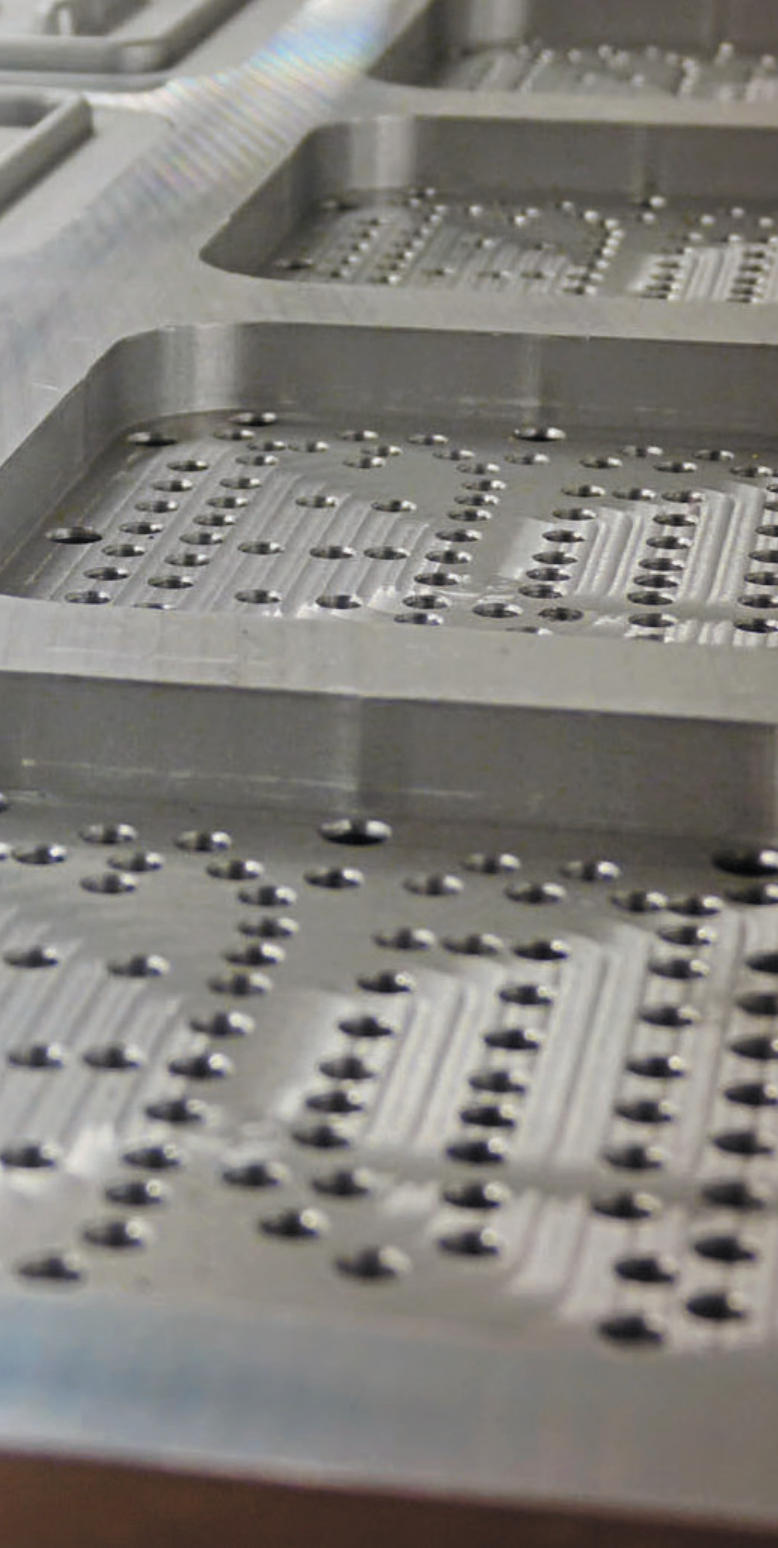
*Safe, sustainable,  
durable, recyclable  
products for a  
greener tomorrow*

*Blackbourn's 50-year commitment and progress toward protecting the environment and it's employees is stronger than ever! We take great pride in our many initiatives and practices:*



- Recycling and scrap reduction programs
- Sustainable material sourcing
- Supplier adherence initiatives
- Employee wellness programs

*We are responsible stewards of the environment, and we are the responsible business partner for your business.*



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*Stock products ship  
within 24 hours!  
Look for this symbol to  
identify stock products.*



*Proudly manufactured  
right here in the  
United State of America*

***Call us today for  
custom tooling projects!***

***[www.blackbourn.com](http://www.blackbourn.com)***

***(800) 842-7550***



# BB About Blackburn

- Based in the U.S.A.
- In the manufacturing business for over 50 years
- Full service provider of custom parts, products and packaging solutions
- Committed to protecting the environment with recycling & scrap reduction programs, sustainable material sourcing, supplier adherence initiatives
- In-house tool and die shop
- Full engineering staff - turn your thoughts into a component, part or complete packaged product ready for retail
- Utilize our research, development, prototyping and manufacturing capabilities to create innovative solutions to solve your problems
- Superior service and quality products done right the first time
- Fulfillment services available



*Over the years, we have demonstrated an understanding of our customers, as well as a willingness to do whatever it takes to get the job done. We appreciate the opportunity to present our ideas and capabilities and look forward to continuing our commitment to quality service and products.*

*Our business was built on a simple principle...Do a good job taking care of customers by meeting or exceeding their expectations.*



# Contract Manufacturing

As a company founded to provide customers with superior products and services, our contract manufacturing team specializes in end-to-end management and lean practices to help support your design, fabrication and integration objectives.

With a facility employing over 200 and a plant size over 250,000 square feet, we have the ability to manufacture to your specific products involving thermoforming, injection molding, heat sealing, sonic welding and decoration.

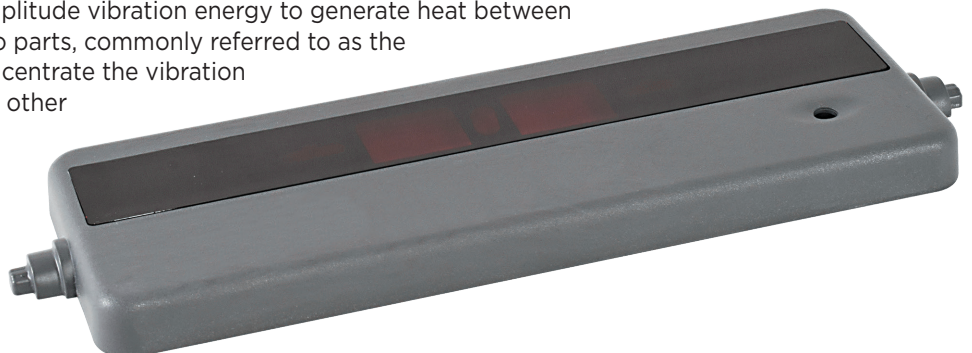
With vast, dynamic and ever evolving capabilities, our unique manufacturing capabilities and location allow us to deliver on a wide range of fulfillment and warehousing services.

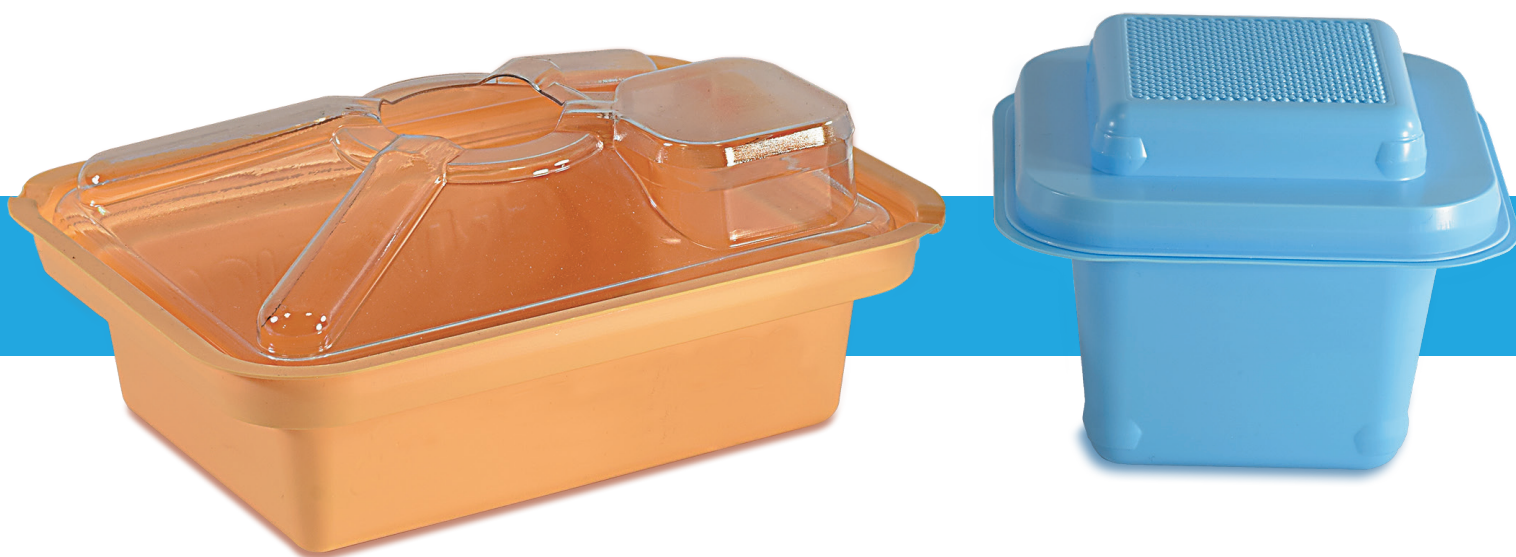
# Injection Molding & Sonic Welding

Utilizing various tonnage injection molders, working with CAD models allows us to design the correct mold to make your plastic parts to your specifications within acceptable tolerances. With many different plastic materials, colors and surface finishes available, you can customize the project to fit your needs.

Our "Group" plastic injection molds produce a set of parts similar in size that are molded at the same time, in the same quantities, from the same material and color reducing tooling cost, set ups, and per piece price.

Sonic Welding uses high frequency, low amplitude vibration energy to generate heat between two materials that are to be joined. The two parts, commonly referred to as the male and female parts, are designed to concentrate the vibration energy for the maximum weld strength. No other connective elements such as adhesives or soldering is necessary for sonic welding. It is an aesthetically attractive, functional and cost effective for a wide variety of assembly requirements.





# Thermoforming

As a specialist at providing light gauge shallow draw thermoforming solutions, Blackbourn offers engineering, tool design and fabrication for rapid prototype and production molds. Markets served are media packaging, medical, retail displays, automotive and OEM parts.

Equipped with AutoCAD, Solidworks and 3D imaging, Blackbourn's in-house tooling department engineers and builds custom thermoform tooling eliminating outsourcing costs and saving you valuable time to market.

No job too small or too large to support our customers with rapid turn around and service stock arrangements available.

# RF Sealing

Using the energy that radio frequency waves generate, plastic substrates are heated and compressed to create a strong seal or weld. Blackbourn has the capability to seal flexible substrates to flexible substrates and flexible substrates to rigid. Blackbourn employs a proprietary flat-seal that eliminates the bowing or curling of flexible substrates.

One of our core competencies is in drawing on our vast pool of previous project experience. These experiences allow us to determine the best combination of operations for efficient production of your product. We compile and maintain manufacturing and performance data for each project we complete, which enables us to draw from best practices when undertaking new projects.

We bring knowledge and experience to your new product designs and existing products that benefit from our various cost saving and manufacturing solutions.

Markets served are media packaging, traffic safety, office accessories, presentation materials, advertising specialties, medical, pharmaceutical, marine, automotive, and industrial applications.



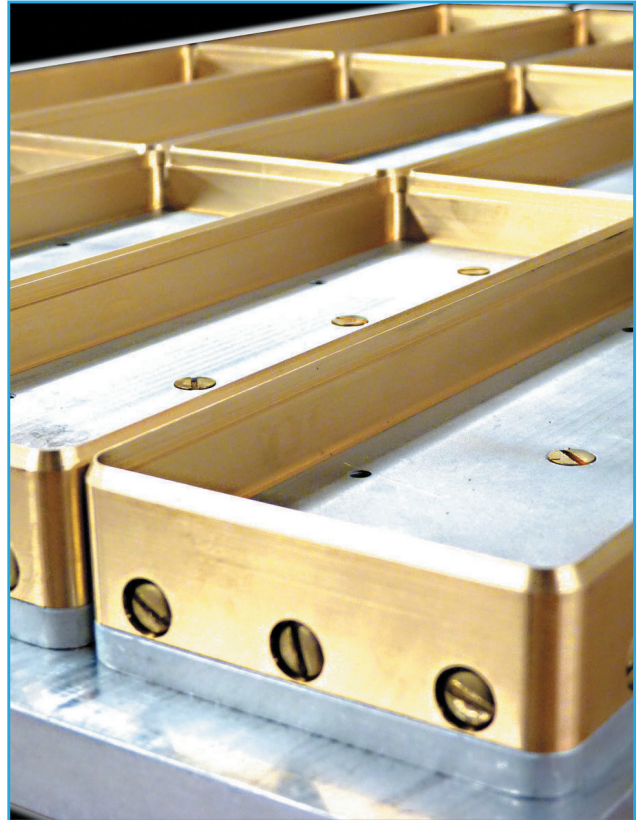
# Tool, Die & Mold

Regardless of your parts/products/packing and distribution challenges, Blackbourn can provide custom-engineered solutions designed specifically for your needs. From rapid proto-typing to micrometer tolerance CNC milled production molds, Blackbourn provides breakthrough customer-specific solutions and processes for even the most difficult objectives.

Our engineering services are tailored for each specific customer and challenge and we deliver results using our innovative 6-Step engineering cycle:

- Concept Design
- Project Design
- Project Prototype
- Tool Production
- Process Applications
- Equipment Programming

We have over 50 years of experience providing custom experiences to the world's biggest brands in a broad range of industries, including industrial, automotive, consumer, aviation, and more.



Digital Printing



Hot Stamping



Pad Printing



Screen Printing

## Decoration

Considered an expert by many regarding decoration, Blackbourn has available the following decoration methods to create a finished product that enhances any company brand:

- Digital Printing
- Screen Printing
- Hot Stamping
- Debossing
- Pad Printing

# bestsellers

## 2 to 12 cd WITH RING

- Holds up to 12 CDs in CD pages (pages sold separately)
- Frosty vinyl pages sized to fit this album: #48751 and #48752
- 1/2" ring capacity
- Full clear open overlay, unsealed at spine hinges
- C-tray snap closure
- Packed 50/carton



**48831 white**

**48835 black**

To customize, use:  
**98425**

Dimensions: 6 1/2" x 6 29/32" x 1"  
Insert: 5 31/32" x 13 23/32" (one piece)

## 14 to 24 cd WITH RING

- Holds 14 to 24 CDs in CD pages (pages sold separately)
- Frosty vinyl pages sized to fit this album: #48751 and #48752
- 3/4" ring capacity
- Full clear open overlay, unsealed at spine hinges
- C-tray snap closure
- Packed 25/carton



**48851 white**

**48855 black**

To customize, use:  
**98439**

Dimensions: 7" x 7 1/8" x 1 13/16"  
Insert: 6 15/32" x 14 31/32" (one piece)

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# The Elite Series

- Heavy-duty reinforced spine
- Made with the highest quality materials
- Exceptional durability
- Designed for heavy repeated use
- Great for libraries



## 2 to 12 cd WITH RING

- Holds up to 12 CDs in CD pages (pages sold separately)
- Frosty vinyl pages sized to fit this album: #48751 and #48752
- Full clear open overlay, unsealed at spine hinges
- 1/2" ring capacity
- C-tray snap closure
- Packed 46/carton



**48451 white**  
**48452 black**  
To customize, use:  
**98472**

Dimensions: 6 1/2" x 6 29/32" x 1"  
Insert: 5 31/32" x 13 23/32" (one piece)

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## 14 to 24 cd WITH RING

- Holds 14 to 24 CDs in CD pages (pages sold separately)
- Frosty vinyl pages sized to fit this album: #48751 and #48752
- Full clear open overlay, unsealed at spine hinges
- 3/4" ring capacity
- C-tray snap closure
- Packed 24/carton



**48450 white**  
To customize, use:  
**98465**

Dimensions: 7" x 7 1/8" x 1 13/16"  
Insert: 6 15/32" x 14 31/32" (one piece)





## 22 cd WITH RING

- Holds up to 22 CDs in vinyl pages (pages sold separately)
- Frosty vinyl pages sized to fit this album: #48751 and #48752
- 1" ring capacity for literature
- C-tray snap closure
- Packed 24/carton
- Customize this product using overlay or entrapment  
(see page 29 for more information)



**98734**

Dimensions: 6 1/2" x 8 1/8" x 1 9/16"  
Insert: 6 3/16" x 17"



**93042**

Dimensions: 12 21/32" x 10 1/8" x 1 3/4"  
Literature: 11" x 8 1/2" x 1/2"

## 28 cd WITH LITERATURE

- Two cavities to each hold 14 CDs in vinyl pages (pages sold separately)
- Frosty vinyl pages sized to fit this album: #48751 and #48752
- 1/2" literature well inside front cover
- Two 3/4" ring capacity
- Dust-proof snap closure
- *Optional:* 2 or 3-sided strap over literature well
- Packed 16/carton
- Customize this product using overlay or entrapment  
(see page 29 for more information)





## 30 cd WITH RING

- Holds up to 30 CDs in vinyl pages (pages sold separately)
- Frosty vinyl pages sized to fit this album: #48751 and #48752
- 1" ring capacity
- Full clear open overlay, unsealed at spine hinges
- C-tray snap closure
- Packed 16/carton



**48891**

To customize, use:  
**93012**

Dimensions: 7" x 8" x 2 3/8"

Insert: 6 15/32" x 17 7/32"

# black bourn



## 40 cd C-TRAY

- Holds up to 40 CDs in vinyl pages (pages sold separately)
- Frosty vinyl pages sized to fit this album: #7313
- 3/4" ring capacity
- Full clear open overlay, unsealed at spine hinges
- C-tray snap closure
- Packed 16/carton



**48441**

To customize, use:  
**98405**

Dimensions: 12 3/32" x 7 7/16" x 1 15/32"

Insert: 11 9/16" x 15 7/32"



## 60 cd WITH RING

- Holds up to 60 CDs in vinyl pages (pages sold separately)
- Item #93014 sized to fit this album
- 1 1/2" ring capacity
- C-tray snap closure
- Packed 15/carton
- Customize this product using overlay or entrapment  
(see page 29 for more information)

**93013**

Dimensions: 11" x 10 27/32" x 2 1/2"



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## 60 cd WITH RING

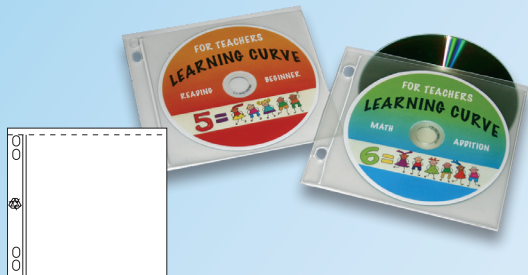
- Holds up to 60 CDs in vinyl pages (pages sold separately)
- Frosty vinyl pages sized to fit album: #7313 - up to 15 pages (open on front and back)
- 1 1/2" ring capacity
- C-tray snap closure
- Packed 28/carton
- Customize this product using overlay or entrapment  
(see page 29 for more information)

**98825**

Dimensions: 12 3/32" x 7 25/32" x 1 7/8"







## frosty vinyl CD PAGES

- Unique hole design fits both CD C-trays and standard 3-ring binders
- Designed to help prevent ink from coming off CD
- Packed 500/carton



**48751** (single)

**48752** (double)

Dimensions: 5 1/4" x 5 17/32"



## 4 frosty vinyl CD PAGES

- Frosty vinyl CD pages
- 3-hole punched
- Pockets next to CDs are great for storing inventory card, playlists, etc.
- Fits into CD C-tray #93013
- Holds four CDs
- Packed 400/carton

**93014**

Dimensions: 9 3/8" x 8 5/32"



## non-woven CD PAGES

- Holds 2 CDs
- Unique hole design fits both CD C-trays and standard 3-ring binders
- Packed 500/carton



**16652** white

**16650** black

Dimensions: 5" x 5 3/4"



## frosty CD PAGES

- 2 or 4 CDs
- Openings on front and/or back
- Fits in CD C-trays: #48441, #98405, and #98825; and standard 3-ring binders
- Packed 500/carton



**7313** (holds 4)

Dimensions: 10 1/2" x 5 3/4"





# blackbourn

## 2 to 12 cd SIDE LOADING

- Holds 2 to 12 CDs in side-loading frosty vinyl pages
- Full clear open overlay, unsealed at spine hinges
- C-Tray snap closure
- Packed 50/carton



**48821 white**

To customize, use:  
**98460**

Dimensions: 6 1/2" x 6 29/32" x 1"  
Insert: 5 31/32" x 13 23/32" (one piece)

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## 2 to 12 cd TOP LOADING

- Holds 2 to 12 CDs in top-loading, non-woven CD pages
- Full clear open overlay, unsealed at spine hinges
- C-Tray snap closure
- Packed 50/carton



**48811 white**  
To customize, use:  
**93126**

Dimensions: 6 1/2" x 6 29/32" x 1"  
Insert: 5 31/32" x 13 23/32" (one piece)



## 14 to 24 cd SIDE LOADING

- Holds 14 to 24 CDs in side-loading frosty, vinyl CD pages
- Full clear open overlay, unsealed at spine hinges
- C-Tray snap closure
- Packed 25/carton



**48841 white**  
To customize, use:  
**9846**

Dimensions: 7" x 7 1/8" x 1 13/16"  
Insert: 6 15/32" x 14 31/32" (one piece)

## 14 to 24 cd TOP LOADING

- Holds 14 to 24 CDs in top-loading, non-woven CD pages
- Full clear open overlay, unsealed at spine hinges
- C-Tray snap closure
- Packed 25/carton



**48861 white**  
To customize, use:  
**93136**

Dimensions: 7" x 7 1/8" x 1 13/16"  
Insert: 6 15/32" x 14 31/32" (one piece)







## 16 cd TOP LOADING

- Holds up to 16 CDs in top-loading frosty vinyl pages, open on front and back
- C-Tray snap closure
- Packed 34/carton
- Customize this product using overlay or entrapment (see page 29 for more information)



**98387**

Dimensions: 7" x 6 3/4" x 1"  
Insert: 6 23/32" x 14 5/32"





## 1 cd WITH LITERATURE *sealed spine*

- Full clear open overlay, sealed at spine hinges
- 3/4" literature well inside back cover
- Dust-proof snap closure
- Packed 18/carton



**48650**

To customize, use:  
**93022**

Dimensions: 12 3/16" x 10" x 1 3/8"

Insert: 11 11/16" x 9 3/8"

(three pieces – front/back)

11 11/16" x 1/2" (spine)

Literature: 11" x 8 1/2" x 3/4"



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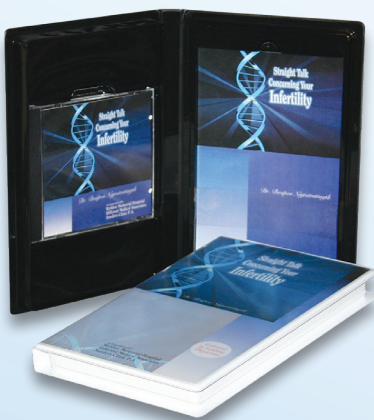
# 1 cd in jewel case WITH LITERATURE



- 1 CD in jewel case
- 5/8" literature well inside back cover
- Dust-proof snap closure
- *Optional:* 2 1/2" horizontal strap inside
- *Optional:* trays reversed
- Packed 33/carton
- Customize this product using overlay or entrapment  
(see page 29 for more information)

**98120**

Dimensions: 10 3/4" x 9" x 1 1/2"  
Literature: 9 1/2" x 7 1/2" x 5/8"



- 1 CD in jewel case
- 3/8" literature well inside back cover
- Dust-proof snap closure
- Packed 50/carton
- Customize this product using overlay or entrapment  
(see page 29 for more information)

**98281**

Dimensions: 10 13/32" x 6 31/32" x 15/16"  
Literature: 8 1/2" x 5 1/2" x 3/8"



- 1 CD in jewel case
- 3/8" literature well inside back cover
- Dust-proof snap closure
- Packed 16/carton
- Customize this product using overlay or entrapment  
(see page 29 for more information)

**98346**

Dimensions: 13 1/16" x 10 3/4" x 2 5/32"  
Literature: 11" x 8 1/2" x 1 1/2"



- 1 CD in jewel case
- 3/4" literature well inside back cover
- Dust-proof snap closure
- Packed 33/carton
- Customize this product using overlay or entrapment  
(see page 29 for more information)

**98322**

Dimensions: 12 3/16" x 10" x 1 3/8"  
Literature: 11" x 8 1/2" x 3/4"



## 1 dvd/cd WITH LITERATURE

- Full clear open overlay, unsealed at spine hinges
- 1/4" literature well inside front cover
- Dust-proof snap closure
- Packed 100/carton



**48501 black**

To customize, use:  
**98358**

Dimensions: 7 25/32" x 5 7/16" x 3/4"  
Insert: 7 1/4" x 10 13/16" (one piece)  
Literature: 6 3/4" x 4 3/8" x 1/4"



## 1 dvd/cd WITH LITERATURE

- 1 DVD or CD on hub inside back cover
- 1 DVD or CD in jewel case inside back cover
- 1/8" literature well inside front cover
- Dust-proof snap closure
- *Optional:* horizontal literature strap inside front cover

**98353**

Dimensions: 7 11/16" x 6" x 1 1/16"  
Literature: 6 1/2" x 4 3/4" x 1/8"



## 1 dvd/cd WITH LITERATURE

- Full clear open overlay, unsealed at spine hinges
- Dust-proof snap closure
- Packed 100/carton
- Also available as #48501 (black) (see above)

**98358**

Dimensions: 7 25/32" x 5 7/16" x 5/8"  
Insert: 7 1/4" x 10 13/16" (one piece)  
Literature: 6 3/4" x 4 3/8" x 1/4"





## 2 cd WITH LITERATURE

- Holds 2 CDs in jewel cases
- 3/4" literature well inside back cover
- Dust-proof snap closure
- Packed 33/carton
- Customize this product using overlay or entrapment (see page 29 for more information)

**93160**

Dimensions: 12 7/32" x 10" x 1 3/8"

Literature: 11" x 8 1/2" x 3/4"





## 2 cd WITH LITERATURE

- Full clear open overlay
- 1/2" literature well inside back cover
- Dust-proof snap closure
- Packed 25/carton



**48191** *unsealed*  
**48192** *sealed*  
 To customize, use:  
**93146**

Dimensions: 11 29/32" x 9 27/32" x 1 1/8"  
 Insert: 11 3/8" x 19 15/16" (one piece)  
 11 3/8" x 9 7/32" (front & back)  
 11 3/8" x 1/2" (spine)  
 Literature: 11" x 8 1/2" x 1/2"

## 1 to 3 cd WITH LITERATURE

- Full clear open overlay, unsealed at spine hinges
- 1/2" literature well inside back cover
- Dust-proof snap closure
- Packed 26/carton



**48301**  
 To customize, use:  
**98446**

Dimensions: 9 11/16" x 6 15/16" x 1 1/8"  
 Insert: 9 3/16" x 14 1/8" (one piece)  
 Literature: 8 1/2" x 5 1/2" x 1/2"

## 3 cd WITH LITERATURE

- 3 CDs with hub inside front cover
- 1/2" literature well inside back cover
- Dust-proof snap closure
- *Optional:* trays reversed
- Packed 24/carton
- Customize this product using overlay or entrapment



**93411**

Dimensions: 13 1/8" x 9 11/16" x 1 1/8"  
 Literature: 11" x 8 1/2" x 1/2"





## 4 jewel cases WITH LITERATURE

- 4 CDs in jewel cases
- 1/4" literature rests over CDs inside back cover
- Dust-proof snap closure
- *Optional:* trays reversed
- Packed 33/carton
- Customize this product using overlay or entrapment  
(see page 29 for more information)

**98276**

Dimensions: 12 3/16" x 10" x 1 3/8"

Literature: 11" x 8 1/2" x 1/4"



## 3 to 6 cd WITH LITERATURE & RING

- 3 to 6 CDs on hubs
- 1" literature well inside back cover
- 1" ring capacity
- C-tray snap closure
- Packed 16/carton
- Customize this product using overlay or entrapment  
(see page 29 for more information)

**93067**

Dimensions: 12 15/32" x 11 13/32" x 2 1/8"

Literature: 11" x 8 1/2" x 1"





## 2 to 6 cd WITH LITERATURE

- Full clear open overlay, sealed at spine hinges
- 3/4" literature well inside back cover
- Dust-proof snap closure
- Packed 18/carton



**48640**

To customize, use:  
**98458**

Dimensions: 12 3/16" x 10" x 1 3/8"  
Insert: 11 11/16" x 9 3/8" (front & back)  
11 11/16" x 1/2" (spine)  
Literature: 11" x 8 1/2" x 3/4"





## 6 to 12 cd WITH LITERATURE

- Album to hold up to 12 CDs
- Literature rests over CDs inside back covers
- Dust-proof snap closure
- Packed 33/carton
- Customize this product using overlay or entrapment (see page 29 for more information)

**93083**

Dimensions: 12 13/16" x 9 7/8" x 1 7/16"  
Literature: 11" x 8 1/2" x 7/16"

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## 2 dvd/cd TRIMPAK™

- Full clear open overlay, unsealed at spine hinges
- Dust-proof snap closure
- Packed 100/carton



**48550 white**  
**48555 black**  
 To customize, use:  
**98420**

Dimensions: 7 25/32" x 5 7/16" x 3/4"  
 Insert: 7 1/4" x 10 13/16" (one piece)

## 4 to 8 cd TRIMPAK™

- Full clear open overlay, unsealed at spine hinges
- Dust-proof snap closure
- Packed 50/carton



**48481**  
 To customize, use:  
**93061**

Dimensions: 8 13/16" x 6 1/16" x 15/16"  
 Insert: 8 9/32" x 12 7/32"



## 2 to 4 cd TRIMPAK™

- Full clear open overlay, unsealed at spine hinges
- Dust-proof snap closure
- Packed 50/carton

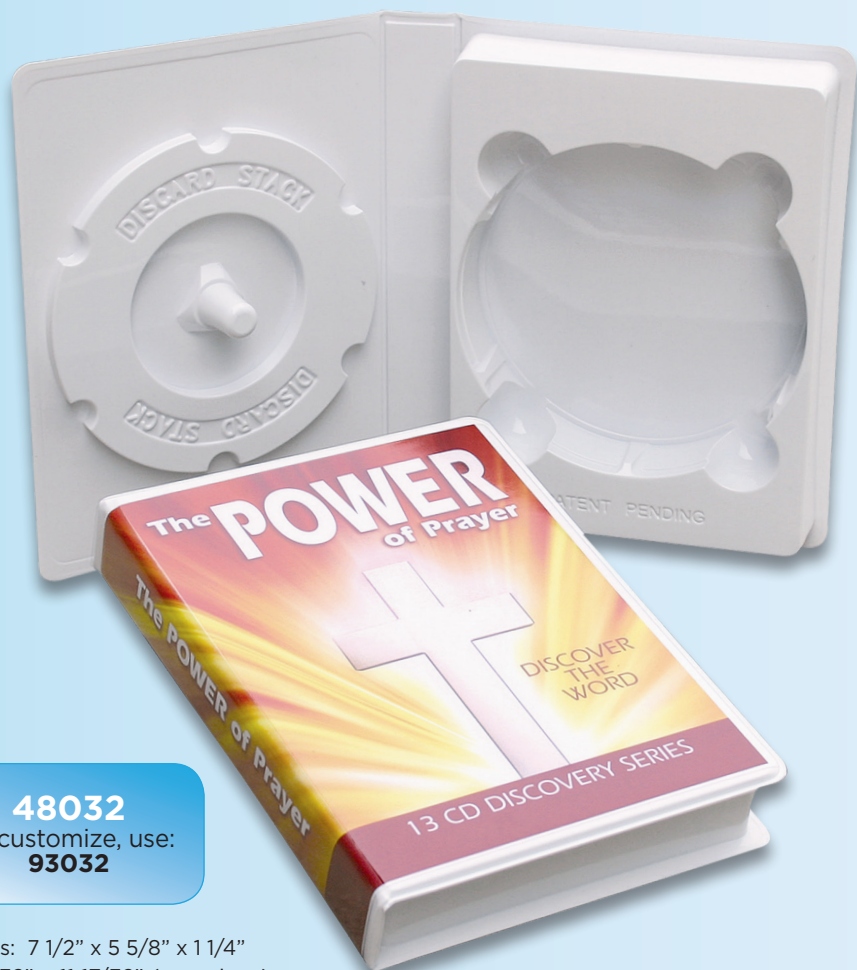


**48241**  
 To customize, use:  
**93062**

Dimensions: 8 13/16" x 6 1/16" x 5/8"  
 Insert: 8 9/32" x 11 27/32"







## cd SPINDLE ALBUM

- Holds 6 to 13 CDs
- Full clear open overlay, open at top and bottom
- Snap closure
- Packed 50/carton



**48032**

To customize, use:  
**93032**

Dimensions: 7 1/2" x 5 5/8" x 1 1/4"  
Insert: 6 31/32" x 11 17/32" (one piece)

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## literature HOLDER

- 3/4" literature well inside front cover, 1" well inside back cover
- *Optional:* 3" horizontal literature strap for either well
- *Optional:* 5" horizontal 3-sided literature strap inside front cover only
- Packed 24/carton
- Customize this product using overlay or entrapment (see page 29 for more information)

**91266**

Dimensions: 12 1/2" x 10 3/16" x 1 7/8"  
Literature: 11" x 8 1/2" x 3/4" (inside front cover)  
Literature: 11" x 8 1/2" x 1" (inside back cover)



**For your convenience, we have included all size information for each product.**

**Please Note:** Closed product size is an estimation based on the tooling dimensions. Actual size may vary depending on materials used.

## Dimension

This is the size of the product when closed. The first dimension is the binding side or height of the product, the second dimension is the width of the product, the third dimension is the width of the spine.

**For all measurements given in this catalog, binding edge (or spine edge) vertical dimension (A) is listed first, then horizontal dimension (B), then horizontal spine dimension (C).**

## Literature

These are the dimensions of the literature that the product can hold. The first dimension is the binding side or height of the literature (A), the second dimension is the width of the literature (B), the third dimension is the thickness of the stack of literature that the item can hold (C).

## Insert Specifications

**1. Paper and Ink Specifications:** 70lb.-100lb. enamel text stock, must be coated on two sides. Final printed insert must lay flat (cannot curl). All imprints must be done with offset, wax-free ink.

**2. Production Requirements:** To ensure sufficient inserts for production, please provide 15% more inserts than products ordered.

### 3. Sizing:

- Inserts should be trimmed (and round cornered, if required) by your printer and shipped ready to use.
  - Tolerance on inserts +0"-1/64"
  - Inserts that do not meet these size requirements are subject to additional set-up fees
- If inserts are received untrimmed, the following specifications are required:
  - Printed area must bleed 3/16" outside of crop marks (this includes area between panel(s) and spine entrapment).
  - Trim marks for cutting must be outside final trim area.
  - Gripper and guide sides must be on the same press sheet.
  - Maximum press sheet size: 30" x 30"
  - Multiple copies should not be on the same press sheet.

**4. Artwork:** Graphics should not be closer than 1/8" to the cut edge if sending inserts untrimmed.

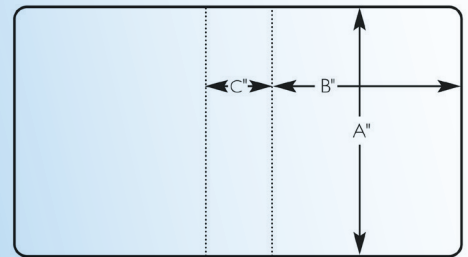
### 5. Packaging:

- Trimmed inserts must be securely boxed or packaged to prevent shifting and damage during shipment. Band or block as needed to keep organized and prevent shifting.
- Untrimmed inserts (press sheets) must be stacked on a skid with corner protectors on each corner of the stack. A board must be placed on top of the stack and the stack must be steel banded in both the width and length of the skid. The skid of inserts should then be polywrapped. Skid height should not exceed 24"

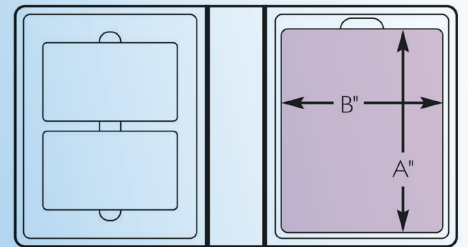
Final trim sizes for inserts are shown in the diagrams to the right. The first dimensions given is the binding side or height (A") of the insert. The second dimension given is the width (B") of the insert. For three-piece inserts, the spine width (C") is given.

## Clear Overlay and Entrapments

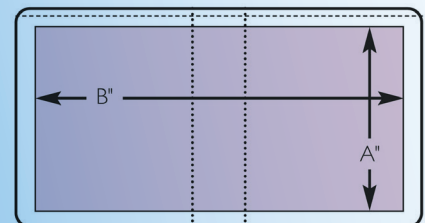
This manufacturing process results in a clear vinyl pocket which is used to display printed material. On a stocked item, the overlay is specified, for non stocked items, the overlay is customizable. Options for overlay include: Clear overlay on the front, back and spine; front only; front and spine. All these options have an opening at the top of the product. An entrapment allows the graphics to be completely sealed in during the manufacturing of the product.



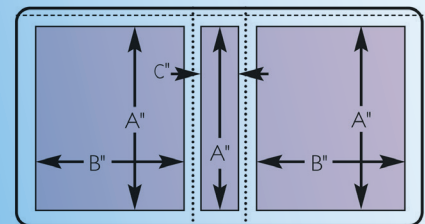
**Dimensions:** A" x B" x C"



**Literature:** A" x B" x C"



**One-Piece Insert:**  
**unsealed at spine**  
A" x B"



**Three-Piece Insert:**  
**sealed at spine**  
A" x B" - front and back  
A" x C" - spine

**Note:** Inserts not meeting these specifications are subject to rejection upon incoming inspection at the production facility.



# Information & Shipping

## Customer Supplied Materials

Materials must be clearly labeled with the part number supplied to you by Blackburn Customer Service. Format of the part number is CP####.

For inserts, Blackburn Customer Service will supply you with an Insert Specification Sheet which contains the technical requirements the inserts must meet to allow Blackburn to use the inserts on automated equipment.

Materials not meeting these specifications are subject to rejection upon incoming inspection at the production facility.

Materials must be accompanied by the packing list supplied by Blackburn Customer Service. Shipments of Customer Property without the packing list will be subject to a fee.

*Please contact your Service Specialist to confirm the location where your customer supplied materials need to be sent.*

## Production Time

Most stock products ship within 24 hours of receipt of purchase order. Normal production time for non-stock products is 15 working days after receipt of order or approval of proof. Please contact us if special assistance is needed.

## Cancellations

If an order must be cancelled, we must receive cancellation before production has started. This will be granted only if merchandise has not already been made or imprinted. A minimum charge for cancellation will apply unless cancellation is received before order reaches our Order Processing Department. Orders that have already started production will be billed at cost for work completed.

## Returned Merchandise

Unimprinted stock merchandise may be returned for credit. The order must be returned freight prepaid and within 60 days of original shipment. A charge of 15% of the net cost of the order being returned will be charged for handling. Any return must have prior approval with code from your service specialist. Some items, because of their construction, are not returnable – check with your service specialist.

## Fulfillment

When items such as cards, letters or other small items are submitted for insertion, an additional charge per item applies for inserting the item.

## Over-Runs or Under-Runs

We always try to ship the exact amount ordered; however, we reserve the right to ship 10% over the exact amount and bill accordingly. If exact quantity is needed, an additional charge per order will apply. We cannot be held to exact quantity shipments on custom items.

## Increase of Order

Any notification of increase received by factory will be treated as a separate order and billed accordingly unless no work has been started on the original order.

## Finished Goods

Finished goods in warehouse will be drop shipped in full carton quantities only.

## Freight Claims

Shortages in the number of cartons; or any merchandise damaged in transit: It is the responsibility of the consignee to file the claim. As the shipper, we cannot allow any credit, since we cannot file the claim or collect from the carrier. The legal responsibility passes from us to the customer when the merchandise is consigned to a carrier. We will gladly supply any information and/or copies of documents we may have. All merchandise should be inspected immediately upon arrival. If damage is found, contact carrier for inspection. Inspection must be made within 10 days of delivery in order to place a claim.

## Shipping Methods

We will ship from our factory via the best available route, taking into consideration the delivery area, speed of delivery, quantity of products being shipped, and cost. Shipments are normally sent via United Parcel Service. If you do not specify routing or carrier, we will make this selection, but we cannot be held responsible for any extra charges involved if this method is not always the cheapest. We can only assure the date of shipment, and cannot be held responsible for arrival date.

## Weights

Weights are approximate and may vary slightly.

## Individual Mailings

For individual mailings additional charge per item plus mailer and postage will apply. If mailing list is supplied on labels, the labels must be sorted by zip code in ascending order.

Blackburn products are made in the U.S.A. We reserve the right to use any products we produce in our advertising unless you specify otherwise in writing at the time of the order. The imprints shown in this catalog are the property of the organizations they represent. They are intended to illustrate our capabilities, and are not an indication of any endorsement.





## Solving Problems Every Day

7313	frosty cd pages	15	48835	2 to 12 cd with ring (black)	8
16650	non-woven cd page (black)	15	48841	14 to 24 cd side loading (white)	17
16652	non-woven cd pages (white)	15	48851	14 to 24 cd with ring (white)	8
48032	cd spindle album	28	48855	14 to 24 cd with ring (black)	8
48191	2 cd with literature (unsealed)	23	48861	14 to 24 cd top loading (white)	17
48192	2 cd with literature (sealed)	23	48891	30 cd with ring	13
48241	2 to 4 cd trimpak	27	91266	literature holder	28
48301	1 to 3 cd with literature	23	93013	60 cd with ring	14
48441	40 cd c-tray	13	93014	4 frosty vinyl cd pages	15
48450	14 to 24 cd with ring	11	93042	28 cd with literature	12
48451	2 to 12 cd with ring (white)	10	93067	3 to 6 cd with literature & ring	24
48452	2 to 12 cd with ring (black)	10	93083	6 to 12 cd with literature	26
48481	4 to 8 cd trimpak	27	93160	2 cd with literature	22
48501	1 dvd/cd with literature (black)	21	93411	3 cd with literature	23
48550	2 dvd/cd trimpak (white)	27	98120	1 cd in jewel case with literature	20
48555	2 dvd/cd trimpak (black)	27	98276	4 jewel case with literature	24
48560	1 dvd/cd with literature	22	98281	1 cd in jewel case with literature	20
48640	2 to 6 cd with literature	25	98322	1 cd in jewel case with literature	20
48650	1 cd with literature - sealed spine	19	98346	1 cd in jewel case with literature	20
48751	frosty vinyl cd pages (single)	15	98353	1 dvd/cd with literature	21
48752	frosty vinyl cd pages (double)	15	98387	16 cd top loading	18
48811	2 to 12 cd top loading (white)	17	98734	22 cd with ring	12
48821	2 to 12 cd side loading (white)	16	98825	60 cd with ring	14
48831	2 to 12 cd with ring (white)	8			



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