

DESCRIPTION	Two-component epoxy primer
CHARACTERISTICS	<ul style="list-style-type: none"> - provides exceptional adhesion and corrosion resistance - excellent coverage and a smooth finish. - ideal for use on steel, iron, galvanized, aluminum, chrome, glass, and other automotive surfaces. - easy to apply, dries quickly, and provides good resistance to chemicals and moisture.
PROCEDURE	<ol style="list-style-type: none"> 1. Make sure the surface is clean and dry, free from dirt, grease, oil, and other impurities 2. Mixture base, hardener, and thinner with recommended measure
COLOR	Grey
SOLID CONTENT	52 ± 2%
THICKNESS (µm)	15 - 25
SPREAD (m ² /lt)	4,6 – 7,6
ADHESION	Very good
MIXING RATIO (by volume)	TANURI Epoxy Primer Base: 4 parts TANURI Epoxy Primer Hardener: 1 part TANURI Universal PU Thinner: 40 - 60%
POT LIFE	4 hours after mixing
SPRAY GUN	Gravity Feed
SPRAYING VISCOSITY (NK2-CUP)	12 ± 2 seconds
SET-UP	Pattern: 15 – 20 cm Flow 2.5 - 3 turns from fully closed setup
NOZZLE SIZE	1.5 - 1.7 mm
SPRAY PRESSURE	2 kg/m ³
DRY TIME (at temperature 25 – 30 °C)	
Touch Dry	15 - 20 minutes
Hard Dry	6 hours
Flash Off	5 – 7 minutes
RISK AND SAFETY INFORMATION	<ol style="list-style-type: none"> 1. Refer to the relevant health and safety data sheet 2. Harmful inhalation. Avoid inhalation of vapor and spray mist. In case of insufficient ventilation, suitable respiratory protection must be worn 3. Avoid skin and eye contact
NOTICE	<ol style="list-style-type: none"> 1. Store in a dry, cool place, keep away from fire and heat sources. Direct sunlight should be avoided 2. Storage time: 6 months at a temperature 30°C
LIMITATION OF LIABILITY	

The information in this data sheet is based on laboratory tests we believe to be accurate and is intended for guidance only. The products and information are designed for users with the requisite knowledge and industrial skills. It is the end user's responsibility to determine the product's suitability.