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| DESCRIPTION                          | TANURI Universal Clear 4:1 is polyurethane clear which is packaged in 2 components. This product has good gloss resistance, dries quickly, and has high resistance to water, weather, and chemicals.   |
| PROCEDURE                            | <ol style="list-style-type: none"> <li>1. Make sure the surface is clean and dry, free from dirt, grease, oil, and other impurities</li> <li>2. Mixture base, hardener, and thinner with recommended measure</li> <li>3. For perfect results use TANURI PU Filler before</li> </ol>                        |
| MATERIAL STATE IN CONTAINER          | Transparent  |
| SOLID CONTENT                        | 48   |
| THICKNESS (µm)                       | 40 - 45  |
| SPREAD (m <sup>2</sup> /lt)          | 7  |
| GLOSS                                | 93%  |
| VISCOSITY (NK2-CUP)                  | 65 - 70 seconds  |
| MIXING RATIO (by volume)             | TANURI Universal Clear 4:1 Base: 4 parts<br>TANURI Showroom Clear 4:1 Hardener: 1 part<br>TANURI Universal PU Thinner: 40 - 50%  |
| POT LIFE                             | 4 hours after mixing   |
| SPRAY GUN                            | Gravity Feed   |
| SPRAYING VISCOSITY                   | 10 - 12 seconds  |
| SET-UP                               | Pattern: 15 - 20 cm<br>flow 2.5 - 3 turns from fully closed setup  |
| NOZZLE SIZE                          | 1.3 - 1.4 mm   |
| SPRAY PRESSURE                       | 2 kg/m <sup>3</sup>  |
| DRY TIME (at temperature 25 – 30 °C) |  |
| Touch Dry                            | 10 - 15 minutes  |
| Hard Dry                             | 6 hours  |
| Flash Off                            | 5 - 7 minutes  |
| RISK AND SAFETY INFORMATION          | <ol style="list-style-type: none"> <li>1. Refer to the relevant health and safety data sheet</li> <li>2. Harmful inhalation. Avoid inhalation of vapor and spray mist. In case of insufficient ventilation, suitable respiratory protection must be worn</li> <li>3. Avoid skin and eye contact</li> </ol> |
| NOTICE                               | <ol style="list-style-type: none"> <li>1. Store in a dry, cool place, keep away from fire and heat sources.<br/>Direct sunlight should be avoided</li> <li>2. Storage time: 6 months at a temperature 30°C</li> </ol>  |

### LIMITATION OF LIABILITY

The information in this data sheet is based on laboratory tests we believe to be accurate and is intended for guidance only. The products and information are designed for users with the requisite knowledge and industrial skills. It is the end user's responsibility to determine the product's suitability.