

DESCRIPTION	TANURI PU Clear 4:1 is polyurethane clear which is packaged in 2 components. This product has good gloss resistance, dries quickly, and has high resistance to water, weather, and chemicals.
PROCEDURE	<ol style="list-style-type: none">1. Make sure the surface is clean and dry, free from dirt, grease, oil, and other impurities2. Mixture base, hardener, and thinner with recommended measure3. For perfect results use TANURI PU Filler before
MATERIAL STATE IN CONTAINER	Transparent
SOLID CONTENT	52
THICKNESS (µm)	40 - 45
SPREAD (m ² /lt)	7
GLOSS	95 %
VISCOSITY BASE (NK2-CUP)	65 - 70 seconds
MIXING RATIO (by volume)	TANURI PU Clear 4:1 Base: 4 parts TANURI PU Clear 4:1 Hardener: 1 part TANURI Ultra PU Thinner: 40 - 50%
POT LIFE	4 hours after mixing
SPRAY GUN	Gravity Feed
SPRAYING VISCOSITY (NK2-CUP)	10 - 12 seconds
SET-UP	Pattern: 15 - 20 cm Flow 2.5 - 3 turns from fully closed setup
NOZZLE SIZE	1.3 - 1.4 mm
SPRAY PRESSURE	2 kg/m ³
DRY TIME (at temperature 25 – 30 °C)	
Touch Dry	15 - 20 minutes
Hard Dry	8 hours
Flash Off	5 – 7 minutes
RISK AND SAFETY INFORMATION	<ol style="list-style-type: none">1. Refer to the relevant health and safety data sheet2. Harmful inhalation. Avoid inhalation of vapor and spray mist. In case of insufficient ventilation, suitable respiratory protection must be worn3. Avoid skin and eye contact
NOTICE	<ol style="list-style-type: none">1. Store in a dry, cool place, keep away from fire and heat sources. Direct sunlight should be avoided2. Storage time: 6 months at a temperature 30°C

LIMITATION OF LIABILITY

The information in this data sheet is based on laboratory tests we believe to be accurate and is intended for guidance only. The products and information are designed for users with the requisite knowledge and industrial skills. It is the end user's responsibility to determine the product's suitability.