

DESCRIPTION	High solid clear coat designed for automotive refinishing. It provides a durable, glossy, smooth finish for booths and partial car repairs.
PROCEDURE	<ol style="list-style-type: none"> 1. Make sure the surface is clean and dry, free from dirt, grease, oil, and other impurities 2. Mixture base, hardener, and thinner with recommended measure 3. For perfect results use TANURI PU Filler before
MATERIAL STATE IN CONTAINER	Transparent
SOLID CONTENT	56
THICKNESS (µm)	45 - 50
SPREAD (m ² /lt)	6
GLOSS	96%
VISCOSITY BASE (NK2-CUP)	60 – 65 seconds
MIXING RATIO (by volume)	TANURI HS Clear 2:1 Base: 2 parts TANURI HS Clear 2:1 Hardener: 1 part TANURI Ultra PU Thinner: 20 – 25 %
POT LIFE	4 hours after mixing
SPRAY GUN	Gravity Feed
SPRAYING VISCOSITY	10 - 12 seconds
SET-UP	Pattern: 15 - 20 cm Flow 2.5 - 3 turns from fully closed setup
NOZZLE SIZE	1.3 - 1.4 mm
SPRAY PRESSURE	2.0 kg/m ³
DRY TIME (at temperature 25 - 30°C)	
Touch Dry	15 – 20 minutes
Hard Dry	8 hours
Flash Off	7 – 10 minutes
RISK AND SAFETY INFORMATION	<ol style="list-style-type: none"> 1. Refer to the relevant health and safety data sheet 2. Harmful inhalation. Avoid inhalation of vapor and spray mist. In case of insufficient ventilation, suitable respiratory protection must be worn 3. Avoid skin and eye contact
NOTICE	<ol style="list-style-type: none"> 1. Store in a dry, cool place, and keep away from fire and heat sources. Direct sunlight should be avoided 2. Storage time: 6 months at a temperature 30°C

LIMITATION OF LIABILITY

The information in this data sheet is based on laboratory tests we believe to be accurate and is intended for guidance only. The products and information are designed for users with the requisite knowledge and industrial skills. It is the end user's responsibility to determine the product's suitability.